

CitriSurf[®] 2210 Product Information

Technical Data Sheet:

Description:

CitriSurf[®] 2210 is a high quality blend of chemicals formulated for cleaning and passivation of stainless steel and other metals. *CitriSurf*[®] 2210 is particularly useful because it is very fast at room temperature, yet is less hazardous than many other products being used for this process. It is provided in a high viscosity form for easy application on vertical surfaces, weld seams, and other areas that cannot be conveniently dipped in a bath.

Physical Properties:

Specific Gravity Approx. wt. /gallon Viscosity Form Chemical Composition Operating Temperature Flash Point Water solubility Normal working concentration pH at working concentration 1.1
8.4 lb.
Thixotropic Paste
High Viscosity Liquid
Citric acid blend + inert and proprietary ingredients
70 - 170 deg. F.
None
99%
Use as received
~4.0

Packaging:

1 gallon, 5 gallon or 55 gallon plastic containers.

Application Procedure:

To assure best results, the parts to be treated should be thoroughly cleaned to remove dirt, oils, and grease with an appropriate cleaning solution prior to treatment with *CitriSurf*[®] 2210, although it is a very good cleaner by itself if used properly. All equipment, mixers, applicators or pumps should be clean and dry prior to use. Only containers constructed of polypropylene, polyethylene, or other acid resistant plastic or stainless steel should be used to hold or store this product.

See cautions below and the current MSDS before proceeding!!

Vishes Globl Reg. Office: 3 Gurukrupa, 1st Floor, Vithalbhai Road, Vileparle West, Mumbai 400056, INDIA <u>www.passivationchemicals.com</u> info@passivationchemicals.com Phone: 91 22 2852 3395 Telefax: 91 22 2852 8925 Sales: 91 98201 27614 91 22 2852 6856



Test your product before going into production with *CitriSurf*[®] 2210!! Depending on the product being cleaned and passivated, polished, or brightened, dilution of the *CitriSurf*[®] 2210 with water may be advantageous or necessary to slow down the reaction rate or lower the viscosity. Time, temperature and concentration of the product should be tested prior to use in production. For more aggressive cleaning longer times, higher temperature and concentration are advantageous. Please contact the manufacturer for assistance if necessary to determine the best formula and conditions for your product. Each application is different!

Prior to use, mix thoroughly by shaking or stirring. *CitriSurf*[®] 2210 should be applied liberally to the surface to be treated with a sprayer, brush or roller. Wait approximately 10 to 30 minutes, depending on the application, and then rinse the product from the surface completely. Repeat process if needed to obtain desired results. Dispose of waste according to local, state and federal regulations.

Note: $CitriSurf^{\text{@}} 2210$ must remain moist during the treatment period. When using $CitriSurf^{\text{@}} 2210$ in direct sunlight or other hot environments, it may be necessary to periodically sprinkle the surface lightly with water to keep the $CitriSurf^{\text{@}}$ from drying.

Rinse thoroughly with clean water and dry completely in air immediately or proceed with post-treatment to obtain the desired results. Drying can be accelerated by use of a hot air oven or other drying medium such as an air blower (hair dryer) to attain a clean, dry surface prior to post treatment or packaging.

Notes on Use:

Although very safe in normal use, *CitriSurf*[®] 2210 is a citric acid based material, and as such it may cause irritation to exposed surfaces of the body.

See Material Safety Data Sheet before using this material.

Do not leave concrete exposed to *CitriSurf*[®] for any period of time.

Disposal:

Dispose of according to all federal, state and local regulations.

Storage:

CitriSurf[®] 2210 should be stored at temperatures between 50°F and 120°F in polypropylene, polyethylene or other approved acid resistant plastic containers.

Technical Services:

For technical assistance, please contact Vishes Globl on +91-22-28592847

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Specifications:

CitriSurf[®] 2210 meets all of the requirements of ASTM A-967 and AMS 2700 specifications.

Testing of your products with *CitriSurf*[®] before using in production is recommended. Every product and production facility is different, and requires testing to ensure that *CitriSurf*[®] is compatible with the particular situation. No warranty is implied, or may be given in writing or verbally without the written permission of Stellar Solutions, Inc.

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